

## Cemented Carbides Tool

Brazing Alloy	Chemical Composition(%)						Melting Temp. (Degree)		Brazing Temp.	Density	Characteristics and Uses
	Ag	Cu	Zn	Cd	Ni	Mn	Solidua	Liquidus			
BA-466	46	16	16	15	2	5	630	670	670~800	9.2	Ni,Mn-containing and good wettability to cemented carbides and tool steels general use for cemented carbide tips
BA-495	49	16	23	-	4.5	7.5	625	705	705~820	9.3	Cadmium-free,for cemented carbides highest intensity as well as BA-466